W	ork	Order	· ID	57626
* *	UIN	OLUCI	117	7 / O Z O

April 12, 2010 10:36:50 AM

Quality Control



Page 1

11pril 12, 2010												
Item ID: Revision ID:	D3833-3	ë*		1	Accept				s	etup Sta	rt	
Item Name:	Mesh (Lid End)				,					Sto	р	
Start Date: Required Date:		Start Qty: 6.00				Cust Item Customer					1 18411111	
Reference:			"				•					
Approvals:	Process Plan:		Date://	-412	Tooling:	1	Date:		R	Run Sta		
	QC:		Date:		SPC (Y/N):]	Date:			Sto	p [[[[]]	
Sequence ID/ Work Center II		Operation Description			Set Up/ Run Hours	Draw Number	Draw Rev.	Plain Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revisi	on Nbr				*					7.44.11.501	
D3833	Rev A							-				
100 Waterjet	F	LOW WATER JET			0.00	•		: : :	IB (C	2-4-1	5	
FLOW CNC Waterj	et		per Dwg D3833 f necessary	□Dwg Rev:	□Prog Rev:_	□2-						
	Ç	C2- Inspect parts of	ff machine FAI/FA	В	0.00							_
QC Quality Control		Memo			0.00				<u> </u>	<u> </u>	5	
120	, Ç	C8- Inspect parts -	second check		0.00 S col	GH 1			(Ita)			
QC		Memo			0.00	- 110						

Dart Aerospace L	_td
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W/O:	•		W	ORK ORDER CHAN	GES				
DATE	STEP	PR	OCEDURE CH		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
<u>, </u>									
Part No	:	PAR #:	Fault Cat	egory:	NCR: Yes	No DQ	\:	__ Date:	
	Reso	olution:	Disposition	on:	QA: N/C Cld	sed:		Date: _	
NCR:			WORK ORE	ER NON-CONFORM	IANCE (NCR)			-
DATE	STEP	Description of NC			ction B	Verific	ation	Approval	Approval
DATE		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Chief Eng	QC Inspector
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Work Order ID 57626

April 12, 2010 10:36:50 AM



Page 2

Item ID:

D3833-3

Revision ID:

Item Name:

Mesh (Lid End)

Start Date: Required Date: 19/04/2010

12/04/2010

Start Qty: 6.00

Req'd Qty: 6.00





Setup Start

Stop



Reference:

Ap	provals:
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QC:

Process Plan: _____ Date: ____ Tooling:

Date:_____ SPC (Y/N):

Accept

Set Up/

Date:

Date:

Cust Item ID:

Customer:

Run

Start



Stop



Sequence ID/ Work Center ID

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location:

Memo

0.00

10-08-19

Draw **Run Hours** Number

Draw Rev.

Plan Code

Accept Qty

Reject Qty

Reject Insp. Number Stamp

62. 35

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10 604/1948 - MF 10-4-19

Dart Aerospace	: Ltd
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W/O:	Υ		V	ORK ORDER CHANG	iES			i	•	
DATE	STEP	PRO	OCEDURE CH	ANGE	By Date			Qty Approval Chief Eng / Prod Mgr QC		
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Part No	:	PAR #:	Fault Ca	egory:	NCR: Yes	No DQA:		Date:		
	R	esolution:	Disposit	on:	QA: N/C Cld	sed:		Date:		
NCR:			WORK ORI	DER NON-CONFORM	ANCE (NCR)		į		
DATE	STEP	Description of NC			ion B	Verificat	tion	Approval	Approval	
·		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section	С	Chief Eng	QC Inspector	
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Picklist Print

April 12, 2010 10:36:58 AM

Work Order ID: 57626

Parent Item: D3833-3

Parent Item Name: Mesh (Lid End)

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Start Date: 12/04/2010

Required Date: 19/04/2010

Page 1

	- 101/11 00-12-	———————	verii	ned by:EC				5	Start Qty: 6.00		Required Qty: 6.	.00
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304EX0.75-16F	12 (12)() (100) 9()) (1230) (12(0)	Purchased	No			100	sf	607.7371	3.2773			

Expanded Metal Flat SS

1810-4-15

Warehouse Location	Loc Qty	Loc Code	
Main Warehouse			
MAT	607.7371		
111956	28		
112949	12		
113497	• 28		
113555	273.1637		
113904	24.8892		113904
114212	241.6842		110 101

Dart Aerospace Ltd

W/O:			W	ORK ORDER CHANG	ES			
DATE	STEP	PRO	OCEDURE CHA	ANGE	Ву	Date	Qty Appro Chief Ei	ng / Approvar
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Part No	:	PAR #:	Fault Cate	egory:	_ NCR: Yes	No DQA:	Date	e:
	Re	esolution:	Disposition	n:	_ QA: N/C CI	osed:	Date	e:
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCR	R)		
DATE	STEP	Description of NC		Corrective Action Section		Verificat	ion Appro	val Approval
	O.L.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		
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DART AEROSPACE LTD	Work Order:	57626
<u> </u>		777
Description: Mesh, Lid End	Part Number:	D3833-3
{·		
Inspection Dwg: D3833 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

	x	First Artic	:le	Prote	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comm	ents
467	+/-0.030	4.695	' B'				
16.00	+/-0.030	16.00	>				
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sured by:		Audited by:	<u> </u>		Prototype Appro	val·	N/A
	-4-15		iologli				N/A

Measu	ired by:	B	Audited by:	Prototype Approval:	N/A
	Date:	10-4-15	Date: 10/64/16	Date:	N/A
Rev	Date	Change		Davis ad b	

Rev	Date	Change	Revised b) V	Approved
Α	09.11.04	New Issue			Approved
			1	-X/	

Dart Aerospa	ce	Ltd
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W/O:			WO	RK ORDER CHANGES		× 4		······			
DATE STEP		PROC	EDURE CHAI	IGE	By Date Qty Chie			Approval Chief Eng / Prod Mgr	Eng / Approval		
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						,					
Part No	:	PAR #:	_ Fault Categ	ory:	NCR: Yes	No DQ	A :	_ Date: _	-		
	R	esolution:	_ Disposition	:	QA: N/C Closed:			Date:			
NCR:		W	ORK ORDE	R NON-CONFORMAN	CE (NC	R)					
DATE	STEP	Description of NC	Corrective Action Section B			Verification		Approval	Approval		
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Secti		Chief Eng	QC Inspector		
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D3833-3 MESH, LID END

D3833-5 MESH, LID END

D3833-1 MESH, BASE END FACE

SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE

NEW ISSUE 08.09.23 REV. DESCRIPTION BY DESIGN DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA CHECKED DRAWING NO. REV. A MFG, APPR. D3833 SHEET 1 OF 2 APPROVED TITLE DE APPR. MESH, BASKET END COPYRIGHT © 2008 BY DART AEROSPACE LTD
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NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F REF. DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
8) WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

8

Dart Aerospace Ltd

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W/O:			WC	RK ORDER CHAN	GES			<u></u> .		
DATE	STEP	PRO	PROCEDURE CHANGE By Date Qty Chief E			By Date Qty				
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Part No:		PAR #:								
Resolution:			Disposition: QA: N/C Closed:					ed: Date:		
NCR:			WORK ORDI	ER NON-CONFORM	ANCE (NCR	3)		i		
DATE	STEP	TEP Description of NC Section A	Corrective Action Initial Action Descript Chief Eng Chief Eng		ction B Sign & Date	Verifica Section		Approval Chief Eng	Approval QC Inspector	
				Onlo. Eng	- Julie				-	
								! !		

D R19.38 D D3833-3 MESH, LID END D3833-5 MESH, LID END 12.63 R12.38 **D3833-1 MESH, BASE END FACE** DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWN DRAWING NO. CHECKED REV. A D3833 MFG. APPR SHEET 2 OF 2 APPROVED TITLE SCALE MESH, BASKET END

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			3761							
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Part No.		DAD #			- 1					
Part NO					_ NCR: Yes No DQA: _					
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NCR:	T			ER NON-CONFORMA	ANCE (NCF	₹) - - - 				
DATE	STEP	Description of NC Section A	Corrective Action Section B		on B Sign 8	Verification		Approval	Approval	
		Section A	Chief Eng	Chief Eng	Date	Section	on C	Chief Eng	QC Inspector	
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